

# NexGen Cutting Tools with Super Finishing





Increased Tool Life Reduced Cutting Forces Increased Homogeneity



www.axis-microtools.com



#### What is AXiS+

**AXIS Plus** integrates High Precision Tools manufactured at our facility using state-of-the-art MMP® Technology a unique Super-finishing treatment, creating an unparalleled product

Tools offer customers unique benefits and enhanced performance levels.

#### **Features**

- Super finished surfaces
- Controlled and repeatable edge preparation
- Optimised surface finish before PVD / DLC coatings
- Super finishing post coatings

#### **Benefits**

- Improved chip flow
- Reduced heat generation resulting into smooth cutting
- Narrow service life deviation
- · Improved process capability
- Improved adhesion results in longer tool life
- · Reduced flute friction resulting into
  - Faster chip evacuation
  - Reduced cutting forces
  - Efficient machining of thin walled components

#### Range of Tools

- Micro Drills
- Micro Endmills
- Ultra Long Drills
- Super Long Drills
- Tools for Stainless Steel Machining
- Tools for Titanium Machining
- PVD / DLC Coated Tools
- CVD Diamond Coated Tools







### AXiS† Suitable for Applications







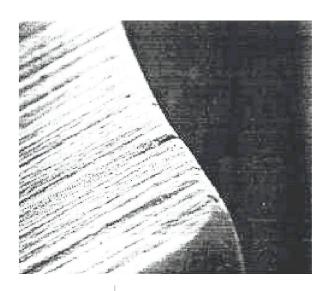


Hardened Steels Thin Walled Components Many Emerging Materials

#### **Standard Tool**

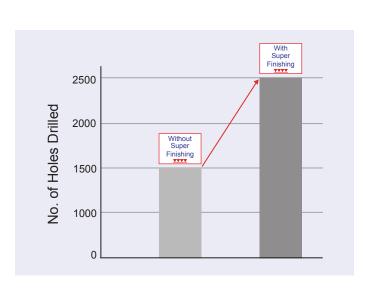






## Tool Cutting Edge

Tool Performance		
Tool		T6991 - Solid Carbide Drill
Hole depth	mm	1.3
Drill dia		ø 0.40 mm
Machine		Drilling SPM
Application Material		SS 302
Speed RPM		10000
Feed Rate	mm/rev	0.007









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